

## OVERSIZE AND UNDERSIZE ENGINE COMPONENT MARKINGS

Engine Displacement	Condition	Identification	Location of Identification
383 cu. in. 440 cu. in.	.001" U/S Crankshaft	Maltese Cross M-2-3 etc. (indicating #2 & 3 main bearing journal) and/or R-1-4 etc. (indicating #1 & 4 connecting rod journals)	Top Pad—Front of Engine Crankshaft Counterweight
	.010" U/S Crankshaft	Maltese Cross and X M-10 (indicate .010" U/S all main journals) and/or R-10 (indicates .010" U/S all rod journals)	Top Pad—Front of Engine  Crankshaft Counterweight
— —	.020" O/S Cylinder Bores	A	Top Pad—Front of Engine
—	.008" O/S Tappets	Diamond	Top Pad—Front of Engine
	.005" O/S Valve Stems	O.S.	Single Bolt Boss on End of the Head